

| REVISIONS | | DATE APPROVED | |
|---|-------------------|---------------|--|
| SYM. | DESCRIPTION | | |
| .394 D/A | .389 D/A | | |
| .008 .004 | .560 D/A .555 D/A | | |
| <p><i>VIEW 10 X SIZE</i></p> | | | |
| <p><i>VIEW 10 X SIZE</i></p> | | | |
| <p><i>VIEW 10 X SIZE</i></p> | | | |
| <p><i>ETCH - "SCAV OIL BUSH"</i></p> <p><i>ETCH - "PRESS OIL BUSH"</i></p> <p><i>METAL STAMP PER NOTE /</i></p> <p><i>ETCH - "PRESS OIL BUSH"</i></p> <p><i>.016 R RELIEF</i></p> <p><i>.016 R RELIEF</i></p> | | | |
| <p><i>.394 D/A</i></p> <p><i>.16 X 45° CHAM</i></p> <p><i>.7 1/16 D/A</i></p> <p><i>2 5/8</i></p> <p><i>.607 D/A</i></p> <p><i>.607 D/A</i></p> <p><i>.9 1/16 D/A</i></p> <p><i>.016 R</i></p> <p><i>.709</i></p> <p><i>.705</i></p> <p><i>.3 8</i></p> <p><i>.16 X 45° CHAM</i></p> <p><i>VIEW 2 X SIZE</i></p> | | | |
| <p><i>6798050</i></p> | | | |
| <p><i>NOTES:</i></p> <ol style="list-style-type: none"> 1. MARK AS SPECIFIED IN LOCATION SHOWN WITH 1/8-3/16 HIGH FIGURES THE FOLLOWING: <ol style="list-style-type: none"> a) THE NAME "ALLISON" FOLLOWED BY THE TOOL NUMBER AND LAST CHANGE LETTER. b) VENDOR NAME OR TRADEMARK. 2. CADMIUM PLATE PER AMS 2400 DIM. MUST BE MET AFTER PLATING | | | |
| <p><i>BENCH TOP (REF)</i></p> <p><i>BUSHING (REF)</i></p> <p><i>PRESSURE OIL PUMP BODY (REF)</i></p> <p><i>BUSHING (REF)</i></p> <p><i>TOOL (REF)</i></p> <p><i>ACTUAL SIZE</i></p> <p><i>BENCH TOP (REF)</i></p> <p><i>BUSHING (REF)</i></p> <p><i>PRESSURE OIL PUMP BODY (REF)</i></p> | | | |
| <p><i>BREAK SHARP EDGES .020 MAX.</i></p> | | | |
| <p>UNLESS OTHERWISE SPECIFIED</p> <p>TOL. ON ANGLES $\pm 1^\circ$</p> <p>TOL. ON 3 PLACE DIMENSIONS $\pm .010$</p> <p>TOL. ON 4 PLACE DIMENSIONS $\pm .0005$</p> <p>4-PLACE DECIMAL DIMENSIONS WITHOUT TOLERANCES ARE BASIC</p> <p>MATERIAL SAE 4340</p> <p>HEAT TREAT. H/DN 36-40 RC</p> <p>REVIEW APPROVAL</p> | | | |
| <p>DRAWN AT <i>J.C. BACH</i> DATE <i>5-27-66</i></p> <p>CHECKED <i>M. MEYERS</i> DATE <i>6-13-66</i></p> <p>CHF. DR. POWER TITLE <i>6-14-66</i></p> <p>METALLURGY ✓</p> <p>ENGR. 1 F.G.W. 5-1-66</p> <p>ENGR. 2 D.M.M. 5-31-66</p> <p>ENGR. 3 E.R. 6-1-66</p> <p>FINAL R.H. 6-1-66</p> <p>GM</p> <p>ALLISON DIVISION</p> <p>GENERAL MOTORS CORPORATION</p> <p>INDIANAPOLIS, INDIANA</p> <p>DRIFT-LUB O/L PUMF</p> <p>GEARSHAFT BUSHING</p> <p>MODEL</p> <p>SAE 4340</p> <p>AMS 2400</p> <p>NUMBER</p> <p>SPEC SUMMARY (REF)</p> | | | |
| <p><i>USED ON ENGINE MODEL:</i></p> <p><i>T63-A-5A</i></p> <p><i>SURFACE TREAT. SEE NOTE</i></p> <p><i>INSPECTION</i></p> <p><i>SIZE DWG. NO.</i></p> <p><i>Allison C</i></p> <p><i>SCALE NOTED</i></p> <p><i>CODE IDENT 73342 SHEET 1 OF 1</i></p> | | | |

These tool drawings are furnished in accord with the terms of the GM Tools Release Agreement. The aperture cards or drawings are to be maintained in the custody of the recipient and shall not be disclosed to any third party without specific written consent of Detroit Diesel Allison Division of GM.